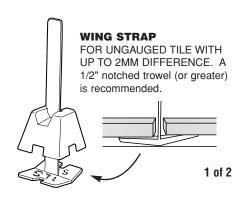
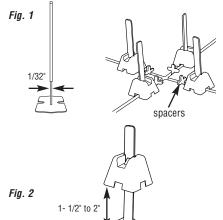


INSTALLATION **GUIDELINES**





Before using the straps for the first time, you must soak them in hot water for 30 minutes or warm water for 2-3 hours or room temperature overnight. Soaking is one time only; regardless of how long the straps are on hand. This increases the straps elastic strength, thus giving the straps maximum tension needed for proper installation.



The Tuscan Leveling System[™] straps will achieve a 1/32 in. grout joint, if you want a wider joint, you can use the Tuscan Leveling System™ with most common spacers. Simply insert corner or side spacers of the desired width, up to 1/2 in. See Fig. 1.

For the Original Strap, a 3/8" notched trowel (or greater) is recommended. For Wing Strap. 1/2" notched trowel (or greater) is recommended.

Most installers find the Tuscan Leveling System™ works best when the thinset or mortar is mixed towards a thinner consistency but within the manufacturers specifications.

To facilitate a speedy installation, pre-assemble the straps and caps you will need for the days work, leaving 1-1/2 to 2 in. between the bottom of the caps and the strap bottom plate. See Fig. 2.

Insert pre-assembled caps and straps under the tile edge, sliding the straps base plate under the tile being installed, at least 2 per tile side, at about 2 in, to 3 in, from the corners (more for larger or more flexible tiles). The recommended spacing of each strap is 6 to 10 in. apart. See Fig. 3.

Important note: When inserting the caps and strap under the side of the tile, DO NOT place them at the tile corners. Inserting them on tile corners will prevent an accurate installation, and could crack or break the corners of the tiles when removed. It will also be very hard to keep the grout joint line straight.

Make sure you always back-butter each tile just before installation.

Once the pre-assembled cap and strap is in place you are ready to set the tiles. After the insertion of the caps and straps on the side of the tiles, install the other tiles that fit against the first tiles. After that is done, tighten the straps and caps with the installation gun (manual or ergonomic) until tile is level with adjoining tiles. See Fig. 4.

Repeat this process and upon setting the next tile into place, make sure you keep your grout joints clean of thinset by using a cut off stiff paintbrush or any stiff nylon bristle brush. This will remove any excess setting material that may have oozed up in the joints. This is easily accomplished by wiping the mud away in the direction of the grout line. Always ensure that the grout joint is clean and ready to grout. It is very important to keep mud from hardening between the touching point of the strap and the tiles edge to ensure a clean break of the strap. See Fig. 5.

If you have to quit for the day and you will be continuing the installation the following day: make sure you remove the thinset or setting material from the last row of tiles, using the strap base to leave a small hollow spot for the following day to insert the base of the straps under it. See Fig. 6.

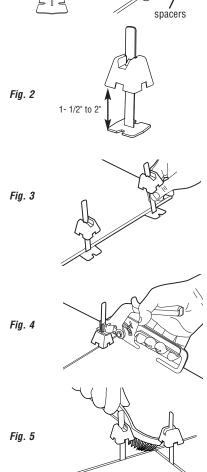
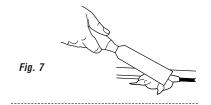
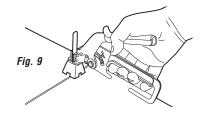


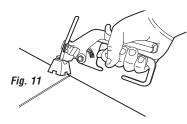
Fig. 6











On the following day, begin by making sure you fill the hollow spots from the previous day with a margin trowel and 'pack' the tile underneath with thinset. Insert the straps and caps and start your installation again, following the same process as before. *See Fig. 7.*

TO TIGHTEN CAP AND SET TILE:

Instructions for using the Ergonomic Installation Tool

Turn the tool selector to achieve the tension desired. *See Fig. 8.* To increase tension rotate knob to the higher numbers, use higher numbers for setting bigger tiles. The "S" setting is used for breaking the straps or as a manual setting.

Place the installation tool on the strap to lock the cap into place. Pull the installation tool trigger until the desired tension is obtained, creating a lippage free surface.

Instructions for using the Manual Installation Tool

Place the manual installation tool on the strap to lock the cap into place. Squeeze the installation tool handle until the desired tension is obtained, creating a lippage free surface. See Fig. 9

TO BREAK STRAP AFTER MORTAR HAS SET:

After setting material has properly cured, remove the straps and caps by snapping the strap off at its breaking point. On the ergonomic tool, set the load selector to the "S" position. *See Fig. 10.* On the manual tool, squeeze the installation tool handle until the strap breaks off. *See Fig. 11.*

CAUTION:

Breaking the strap: Some installers have reported that after the mortar has set they find it quicker to kick the caps in the direction of the grout joint so they easily break away. However, in doing this, one must use caution to avoid scratching the tile! With kicking or using a rubber mallet, you may cause the metal tongue in the cap to loosen or come out, rendering the cap useless.

Under normal use, the caps can be reused 25+ times.

DO'S	DON'TS
Place straps 2" from corner of the tile.	Place strap at the corner of the tile.
For best results always soak in lukewarm water prior to use for 2 hours, or 1/2 hour in hot water.	Do not bend the straps prior to use.
Use at minimum 50º F (10º C) or above after soaking.	Do not use when frozen.
Always back butter the tile or stone during installation.	
Remove excess thinset from around the strap during installation	

This product is for use under U.S. Patent No. 8,099,926 and other patents found at: http://tuscanleveling.com/patents/Patents.html

