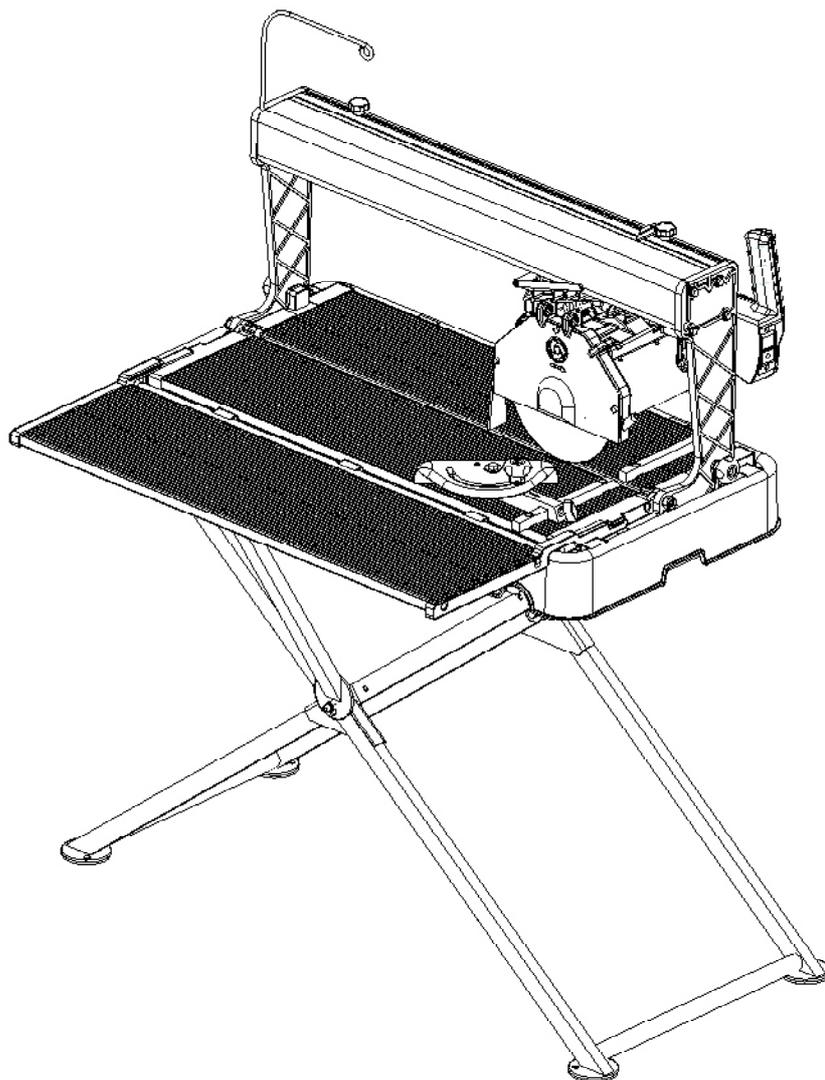


# **COMBI 200 VA**

SAWING MACHINE



OPERATING, MAINTENANCE, SPARE PARTS MANUAL

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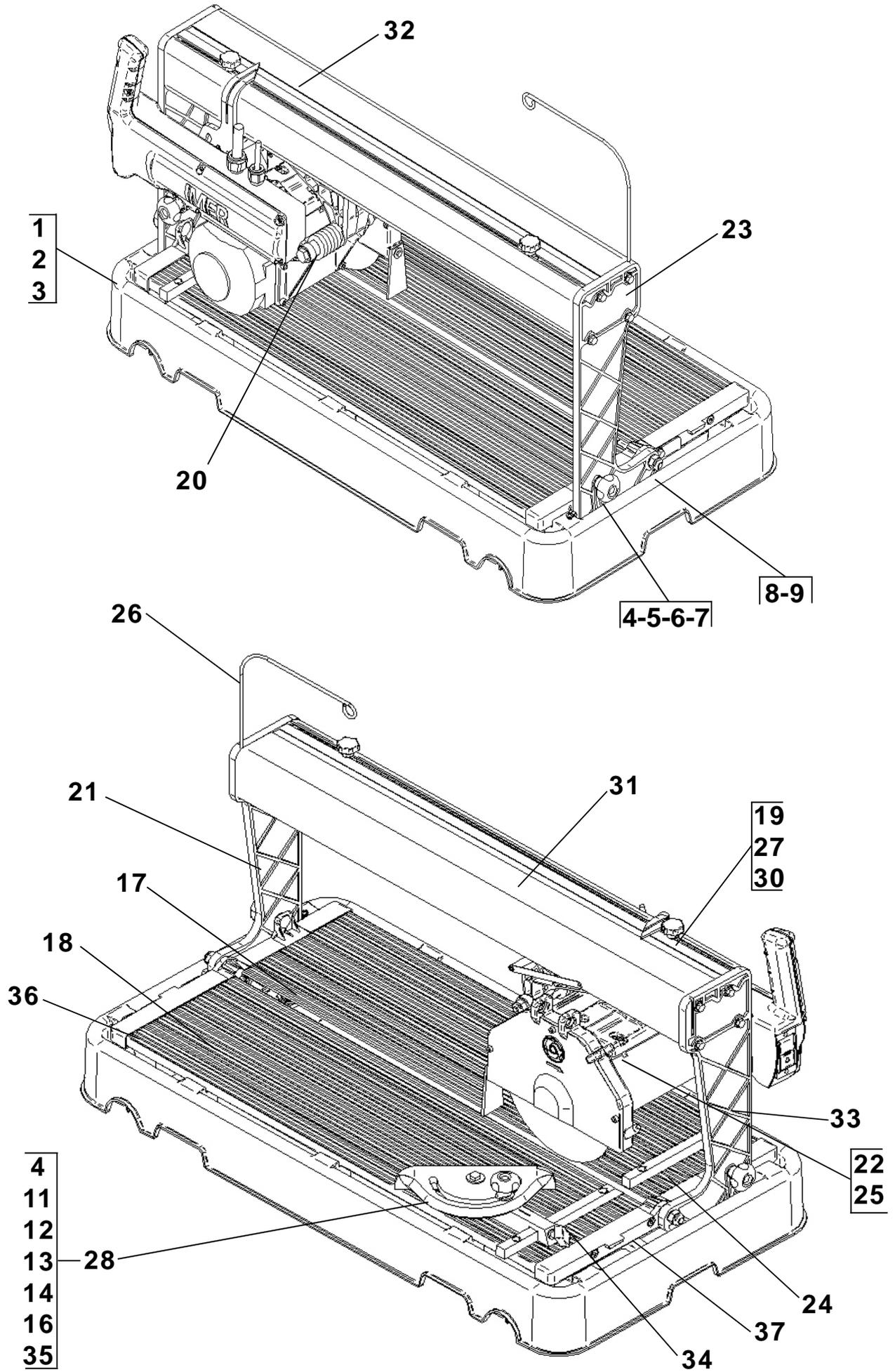
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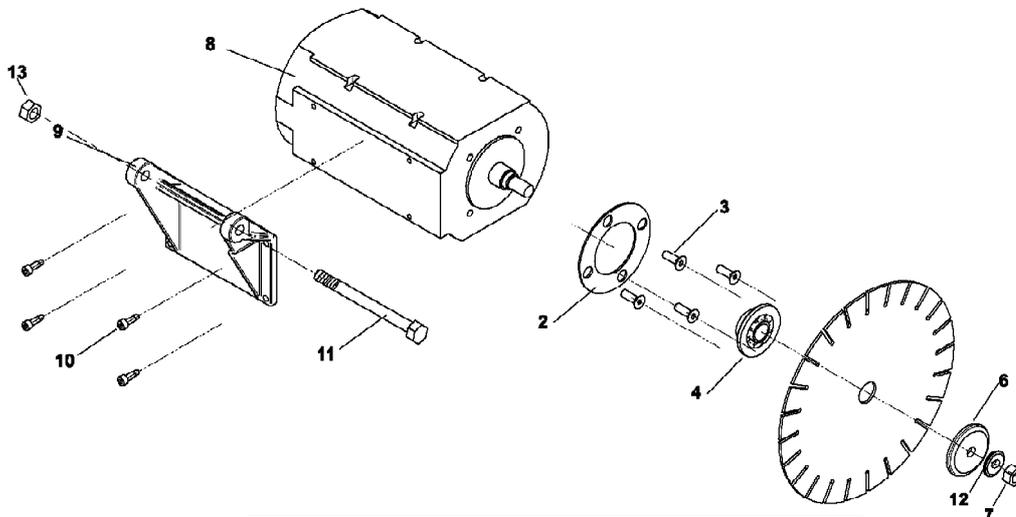
**18. SPARE PARTS** :All orders for spare parts must indicate the following: 1 - Type of machine.2 - Part number and position number of each part.3 - Serial number and year of manufacture reported on the machine's identification plate.

**SYMBOL:** Interchangeability (example):Pos..1 P.n. 2222002 was installed on machincs up to N° 5240 and Pos.1.1 P.n. 2222018 installed on machine N° 5241 onwards. Pos. 1.1 is interchangeable ( ) with Pos. 1.Pos. 1 and Pos. 1.1 are not interchangeable if the ( ) symbol appears in the table.

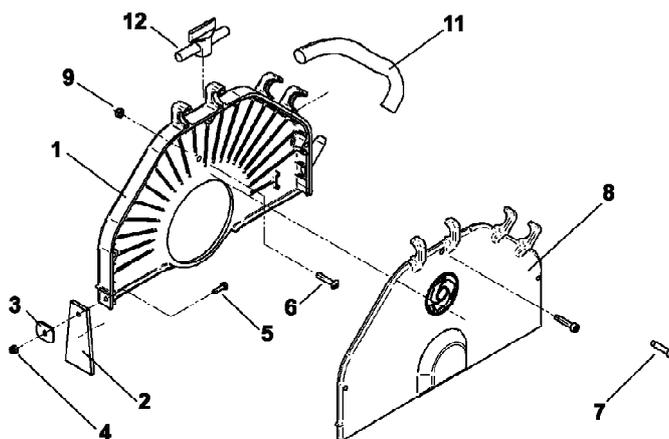
SPARE PARTS			NOTES
Ref.	Code		
1	2222002	SCREW	5240
2	2222018	SCREW	5241

TAV. 1 STRUTTURA MACCHINA - STRUCTURE MACHINE - MACHINE STRUCTURE - MASCHINENAUFBAU - ESTRUCTURA DE LA MAQUINA							
Rif.	Cod.	I	F	GB	D	E	Note
1	3226287	VASCA	CUVE	TANK	BECKEN	RECIPIENTE	
2	2222449	VITE	VIS	SCREW	SCHRAUBE	TORNILLO	6954 3,5X19
3	2235428	TAPPO	BOUCHON	CAP	STOPFEN	TAPÓN	
4	3210576	RONDELLA	RONDELLE	WASHER	UNTERLEGSCHIEBE	ARANDELA	
6	2284866	POMELLO	POIGNEE	KNOB	KNOPS	POMO	
7	3223318	VITE	VIS	BOLT	SCHRAUBE	TORNILLO	8X30
8	2223920	DADO	ECROU	NUT	MUTTER	TUERCA	AUTOBL. M10
9	3226087	RONDELLA	RONDELLE	WASHER	UNTERLEGSCHIEBE	ARANDELA	
11	3211381	POMELLO	POIGNEE	KNOB	KNOPS	POMO	
12	3226075	SUPPORTO GONIOMETRO	SUPPORT GONIOMÈTRE	GONIOMETER SUPPORT	WINKELMESSER-HALTERUNG	SOPORTE DEL GONIOMETRO	
13	3226077	GONIOMETRO	GONIOMÈTRE	GONIOMETER	WINKELMESSER	GONIOMETRO	
14	3223279	POMELLO	POIGNEE	KNOB	KNOPS	POMO	
16	2222189	VITE	VIS	BOLT	SCHRAUBE	TORNILLO	5737 8X45
17	3226264	PIANO SX	PLATEAU GAUCHE	L.H. SURFACE	LINKE ARBEITSFLÄCHE	SUPERFICIE IZQ.	
18	3226063	PIANO DX	PLATEAU DROIT	R.H. SURFACE	RECHTE ARBEITSFLÄCHE	SUPERFICIE DCHA.	
19	2222776	VITE	VIS	BOLT	SCHRAUBE	TORNILLO	5739 6X16
20	3210087	MOLLA	RESSORT	SPRING	FEDER	MUELLE	
21	3226007	BRACCIO ANTERIORE	BRAS AVANT	FRONT ARM	VORDERER ARM	BRAZO ANTERIOR	
22	2223280	DADO	ECROU	NUT	MUTTER	TUERCA	
23	3210099	VITE	VIS	BOLT	SCHRAUBE	TORNILLO	
24	3226071	BATTUTA DESTRA	BUTÉE DROITE	RIGHT FENCE	RECHTER ANSCHLAG	TOPE DERECHO	
25	2222541	VITE	VIS	SCREW	SCHRAUBE	TORNILLO	5931 6X25
26	3210070	ASTA	TIGE	ROD	STAB	VARILLA	
27	3210071	SUPPORTO	SUPPORT	SUPPORT	UNTERLAGE	SOPORTE	
28	3226093	GONIOMETRO COMPLETO	GONIOMÈTRE COMPLETE	GONIOMETER ASSEMBLY	KOMPLETTES WINKELMESSER	GONIOMETRO COMPLETO	
30	3204865	POMELLO	POIGNEE	KNOB	KNOPS	POMO	
31	3210069	ADESIVO BATTUTA	ADHSIF BUTEE	FENCE ADHESUVE LABEL	SCHILD ANSCHLAG	ADHESIVO TOPR	
32	3226061	GUIDA SCORRIMENTO	COULISSE	SLIDEWAY	GLEITFÜHRUNG	GUÍA DE DESLIZAMIENTO	
33	3226013	BRACCIO POSTERIORE	BRAS ARRIÈRE	REAR ARM	HINTERER ARM	BRAZO POSTERIOR	
34	3226072	BATTUTA SINISTRA	BUTÉE GAUCHE	LEFT FENCE	LINKER ANSCHLAG	TOPE IZQUIERDO	
35	3226254	ASTA GONIOMETRO	TIGE GONIOMÈTRE	GONIOMETER ROD	WINKELMESSERS STANGE	GONIOMETRO	
36	3226068	FIANCATA ANTERIORE	CÔTÉ ANTÉRIEUR	FRONT SIDE	VORDERE SEITE	PANEL DELANTERO	
37	3226067	FIANCATA POSTERIORE	CÔTÉ POSTÉRIEUR	REAR SIDE	HINTERE SEITE	PANEL TRASERO	

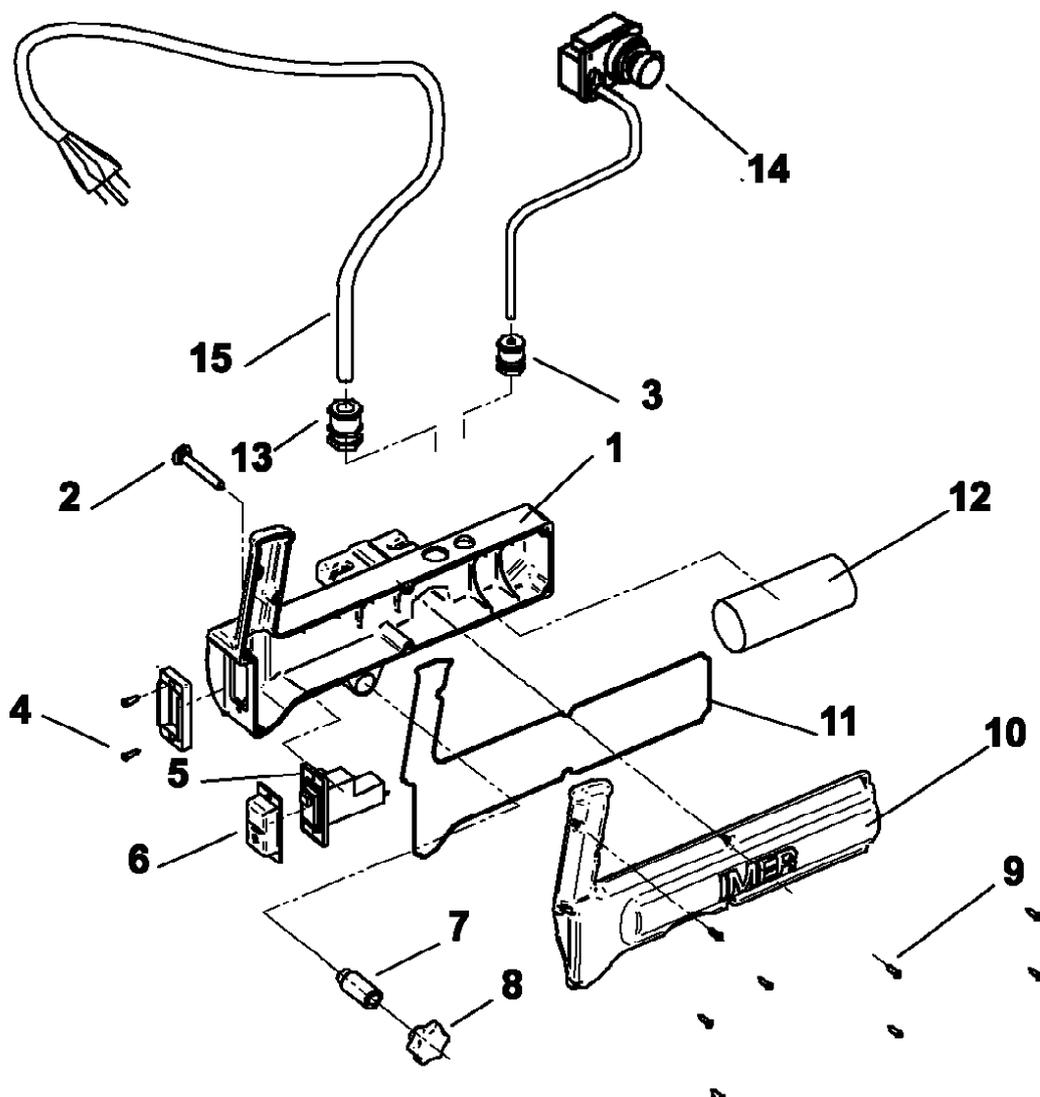




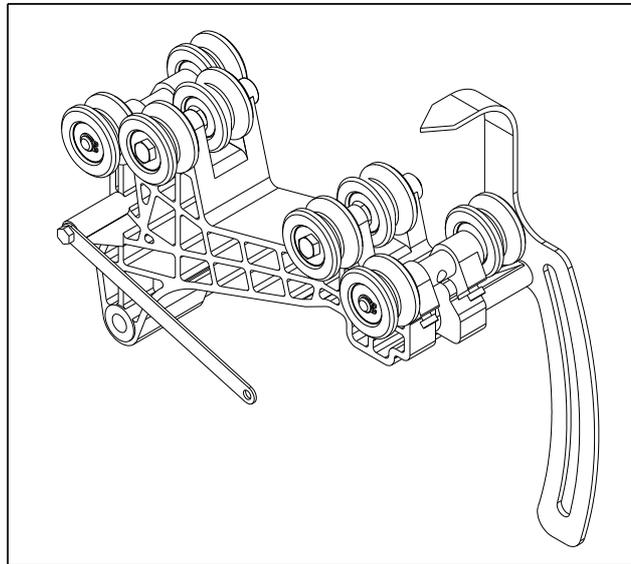
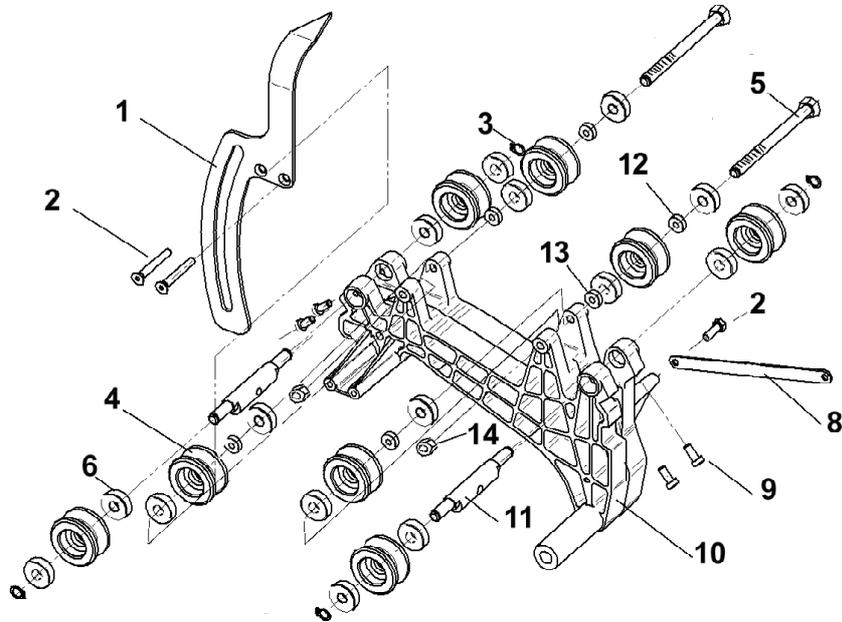
TAV. 2 ASSEMBLY OF MOTOR -			
Ref.	Code	Description	Notes
2	3210043	SPACER BRACKET	
3	3201339	SCREW	5933 M8x25
4	3210238	INNER FLANGE	
6	3210046	OUTER FLANGE	
7	3210053	NUT	M12 SX
8	3226115	MOTOR	115V-60Hz
9	3210038	ENGINE SUPPORT	
10	2222541	SCREW	5739 M6x16
11	3210637	SCREW	
12	2224380	WASHER	6593 12X25
13	2223920	NUT	M10



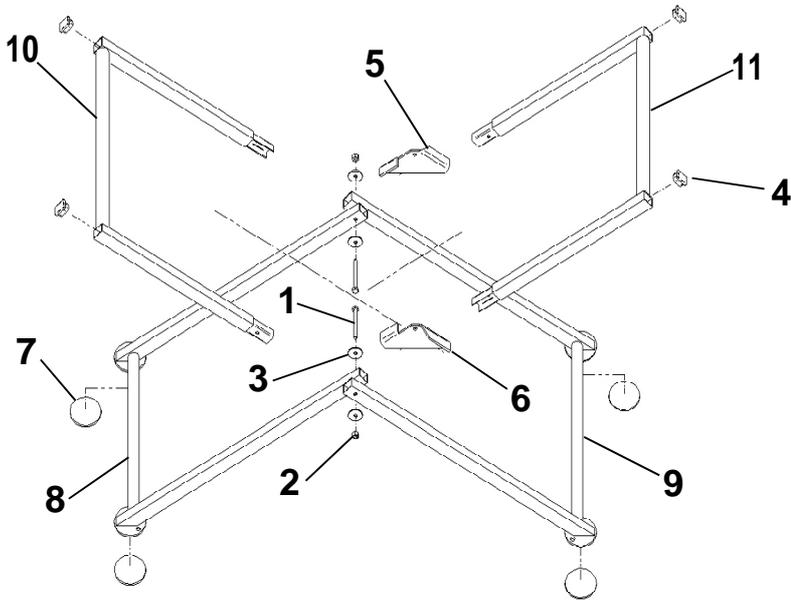
TAV. 3 - BLADE GUARD			
Ref.	Code.	Description	Notes
1	3226079	BLADE GUARD	
2	3210050	SPRAY SHIELD	
3	2224535	WASHER	
4	2223926	NUT	AUTOBL. M4
5	2222001	SCREW	5739 M4x20
6	3209060	SCREW	5737 M6X35
7	3204399	SCREW	5931 M5x25
8	3226080	BLADE GUARD	
9	2223924	NUT	5588 M6
11	2292365	TUBE	
12	3207884	COCK	



COD.3210216		TAV. 4 - ELECTRIC PANEL	
Ref.	Code	Description	Notes
1	3210230	JUNCTION BOX	
2	3210096	SCREW	5732 M8X60
3	3210112	CABLE CLAMP	
4	3210120	SCREW	
5	3210233	SWITCH	115V
6	3209340	LEAKAGE PROTECTION	
7	3210089	TUBE	
8	2284866	HANDWHEEL	M8
9	2222460	SCREW	
10	3210231	COVER	
11	3210111	GASKET	
12	3210232	CAPACITOR	115V
13	3210113	CABLE CLAMP	
14	3210524	WATER PUMP	115V
15	3209065	PLUG+ELECTRIC CABLE	115V



COD.3226053		TAV.5 - CARRIAGE	
Ref.	Code	Description	Notes
1	3226081	CARRIAGE BLOCK	
2	3210105	SCREW	
3	3210627	RING	
4	3207397	WHEEL ASSEMBLY	
5	2222114	SCREW	
6	3204945	BEARING	608 2RS1
8	3210029	BLADE GUARD	
9	3210036	SCREW	TCEI SX16
10	3210031	CARRIAGE	
11	3210032	CAM	
12	3207393	SPACER BRACKET	
13	3210622	SPACER BRACKET	
14	2223920	NUT	M10



TAV 6 - TRESTLE ELEMENT			
Ref.	Code	Description	Notes
1	2222091	BOLT	5737 8X60
2	2223923	NUT	AUTOBL. M8
3	2224190	WASHER	8X32
4	3206205	TERMINAL	
5	3207193	RIGHT RABBET	
6	3207194	LEFT RABBET	
7	3210646	RUBBER COATING	
8	3226224	INNER LOWER HALF STAND	
9	3226225	OUTER LOWER HALF STAND	
10	3226226	OUTER UPPER HALF STAND	
11	3226227	INNER UPPER HALF STAND	

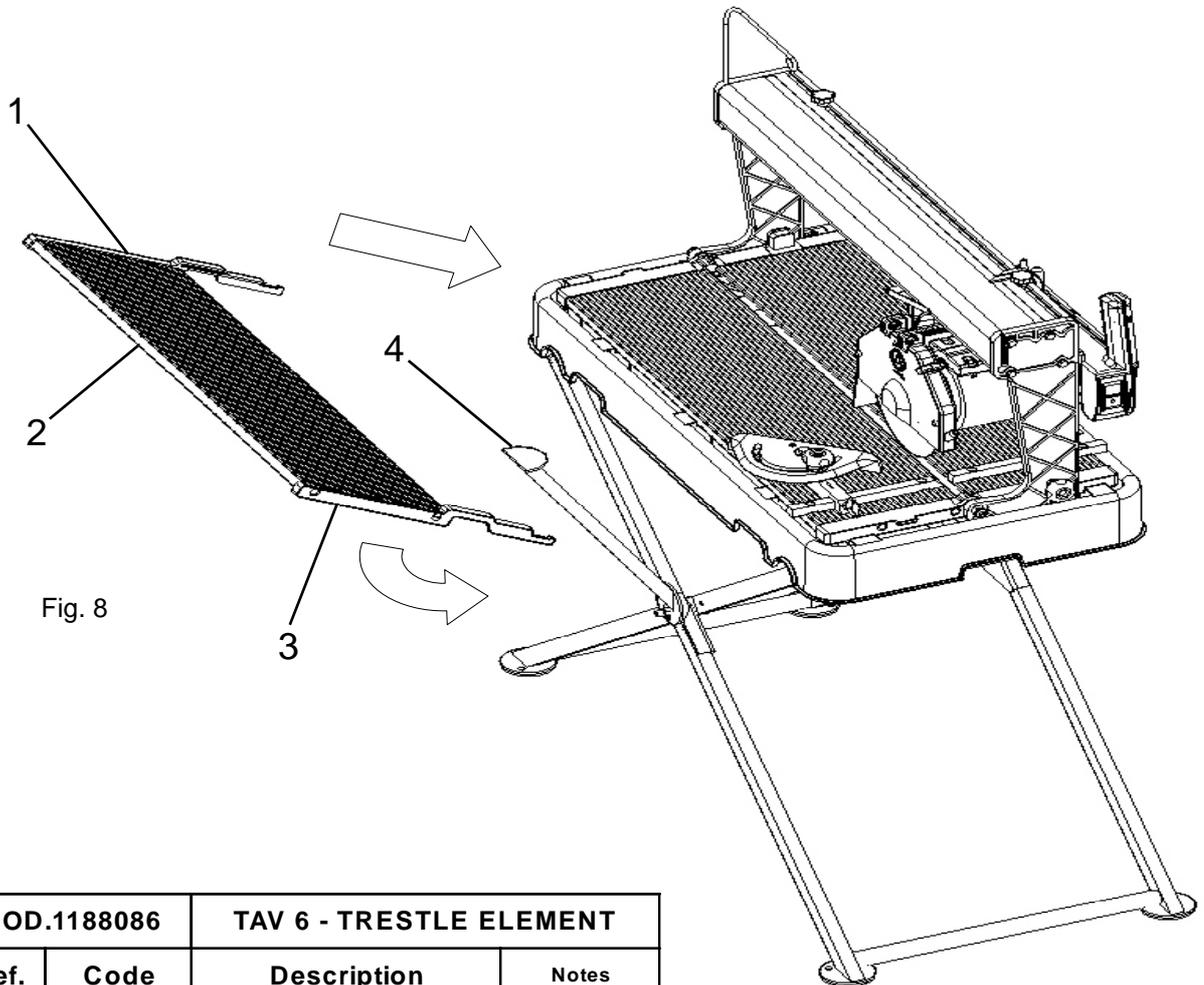


Fig. 8

COD.1188086 TAV 6 - TRESTLE ELEMENT			
Ref.	Code	Description	Notes
1	3226146	SUPPORT	
2	3226065	SIDE ROLLER TABLE	
3	3226145	SUPPORT	
4	3226233	SUPPORT	



This is a contact addendum to our manuals

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