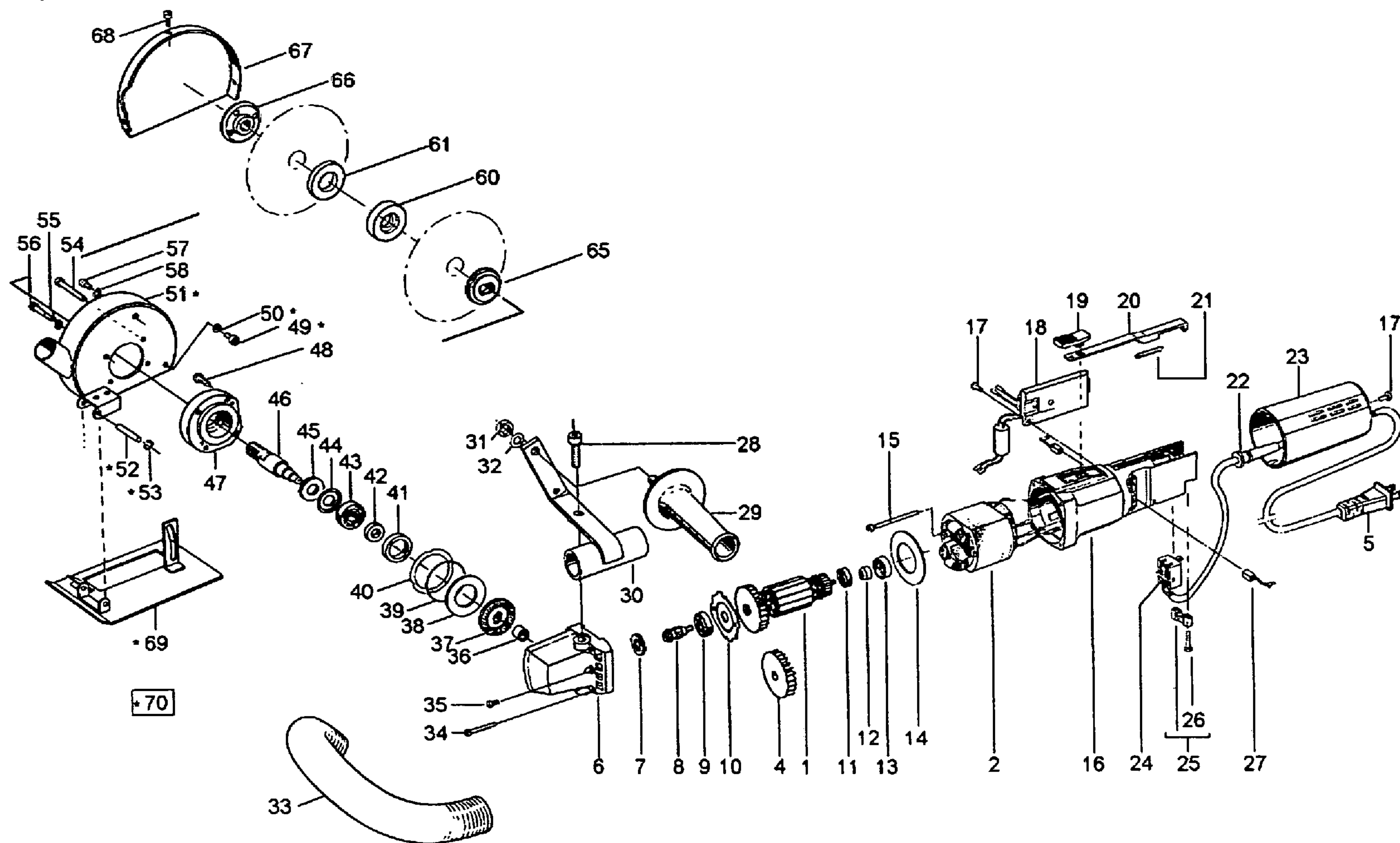


# FLEX

WARNING: Electrical repairs should only be attempted by trained repairmen. Contact the nearest Authorized Service Station.

**M1509FR**  
120/USA

## DUSTLESS CONCRETE SAW



| Ref. No. | Part No. | Description   | Ref. No. | Part No. | Description     |
|----------|----------|---------------|----------|----------|-----------------|
| 1        | 241342   | Armature      | 39       | 159204   | O-Ring          |
| 2        | 292648   | Field         | 40       | 257572   | Washer          |
| 4        | 177644   | Fan           | 41       | 250122   | Bushing         |
| 5        | 218235   | Cord cpl.     | 42       | 250121   | Bushing         |
| 6        | 271365   | Gear Housing  | 43       | 119482   | Ball Bearing    |
| 7        | 256157   | Air Guide     | 44       | 251828   | Sealing Ring    |
| 8        | 310255   | Pinion        | 45       | 257747   | Ring            |
| 9        | 254442   | Bearing       | 46       | 272167   | Gear Shaft      |
| 10       | 269220   | Bearing Cover | 47       | 250119   | Cover           |
| 11       | 254443   | Bearing       | 48       | 192082   | Screw           |
| 12       | 219983   | Magnet Ring   | 49       | 107719   | Screw           |
| 13       | 209139   | Bearing Ring  | 50       | 105880   | Washer          |
| 14       | 159247   | Air Guide     | 51       | 252135   | Guard           |
| 15       | 225347   | Screw         | 52       | 240079   | Bolt            |
| 16       | 254379   | Motor Housing | 53       | 240087   | Washer          |
| 17       | 195715   | Screw         | 54       | 158674   | Screw           |
| 18       | 271969   | Electronic    | 55       | 100196   | Washer          |
| 19       | 211451   | Control Lever | 56       | 101605   | Screw           |
| 20       | 225304   | Control Rods  | 57       | 105.872  | Screw           |
| 21       | 195820   | Spring        | 58       | 101.788  | Washer          |
| 22       | 215848   | Cable Sleeve  | 60       | 272175   | Washer          |
| 23       | 334804   | Cover         | 61       | 251479   | Clamping Disc   |
| 24       | 251331   | Switch        | 65       | 132322   | Inner Flansch   |
| 25       | 215074   | Cable Clamp   | 66       | 132330   | Clamping Nut    |
| 26       | 213373   | Screw         | 67       | 252109   | Cover           |
| 27       | 250816   | Brush         | 68       | 229105   | Screw           |
| 28       | 251614   | Screw         | 69       | 255286   | Ground Plate    |
| 29       | 253433   | Side Handle   | 70       | 255289   | Cover           |
| 30       | 252077   | Handle        |          |          |                 |
| 31       | 251472   | Nut           | **       | 255691   | Grease          |
| 32       | 192929   | Washer        | **       | 100110   | Pin Spanner     |
| 33       | 253678   | Hose          | **       | 106461   | Fork Spanner    |
| 34       | 195693   | Screw         | **       | 228974   | Hexagon Key     |
| 35       | 258573   | Screw         | **       | 252188   | Cable Clip      |
| 36       | 159271   | Bearing       | **       | 229253   | Slotting Chisel |
| 37       | 250606   | Bevel Wheel   | **       |          | NOT SHOWN       |
| 38       | 159212   | Spring Washer |          |          |                 |