



## M-4 PARTS LIST

Diagram Number	Part No.	Qty. Req.	Description	Diagram Number	Part No.	Qty. Req.	Description
1	4600001	1	Combo Base	40	2900105	2	Capscrew, Hex Hd., 1/2"-13 x 2-3/4"
2	4600016	1	Vacuum Gasket	41	2900127	2	Flat Washer, 1/2" USS
3	2900229	4	Setscrew, Sq. Hd., 1/2"-13 x 2-1/2"	42	4600044	2	Mast Bushing
4	4600046	1	Slot Cap Assembly (Includes #5 - #8)	43	4600048	1	Anchor Base
5	4600004	1	Slot Cap	44	2900107	4	Setscrew, Sq. Hd., 1/2"-13 x 2" (5 req'd for Stair Base)
6	2400003	1	Slot Cap Gasket				
7	2400130	1	Knob, Slot Cap	45	4643039	1	Stair Base
8	2400169	2	Gasket, Knob	46	4643040	1	Vacuum Gasket
9	2400165	1	Pointer	47	4645031	1	Slot Cap
10	2900246	1	Shoulder Screw, 5/16" Dia. x 1/4"	48	4600043	1	Swivel Mount
11	2900249	2	Flat Washer, 5/16" Precision	49	2900005	1	Capscrew, Hex Hd., 3/8"-16 x 1"
12	2900252	1	Belleville Washer, 5/16"	50	2900254	2	Lock Washer, 3/8" Internal Tooth
13	2900250	1	Capscrew, Low Hd. Soc., #10-32 x 3/8"	51	2900014	1	Flat Washer, 3/8" SAE
14	4600015	1	Base Handle	52	2900235	1	Capscrew, Flat Hd., 3/8"-16 x 1"
15	2900247	8	Capscrew, Soc. Hd., 1/4"-20 x 3/4"	53	4600028	1	Carriage Assembly (Includes #8, #50, #54 - #63)
16	2400149	1	Spring	54	4600002	1	Carriage
17	4600022	1	Vacuum Release Valve (Includes #18)	55	4600017	4	Guide Adjuster
18	2400142	1	O-Ring	56	4600018	4	Carriage Guide
19	4600024	1	Mast Mounting Clamp	57	2900285	4	Capscrew, Button Hd., 3/8"-24 x 1/2"
20	4600006	2	Mast Sliding Clamp	58	4600008	1	Pinion Gear
21	2900248	2	Capscrew, Hex Hd., 5/16"-18 x 3"	59	2400162	2	Pinion Bearing
22	2900031	1	Lock Washer, 5/16" Split	60	2900386	2	Setscrew, Soc Hd., 1/4"-20 x 1/4" Cone Point
23	2900141	1	Hex Nut, 5/16"-18	61	2400164	1	Indexing Plunger
24	4600040	1	Angle Brace Tube, Left Hand with Bushing (Includes #25)	62	2400157	1	Carriage Lock Knob
25	2400160	1	Clamping Bushing	63	2900245	4	Capscrew, Soc. Hd., 1/4"-20 x 2-3/4"
26	4600041	1	Angle Brace Tube, Right Hand with Bushing (Includes #27)	2900405	4	Capscrew, Soc. Hd., 1/4"-20 x 5-1/2" (For Stair Rig with Weka Motor Only)	
27	2400161	1	Tension Bushing	64	4600049	1	Handle Assembly (Includes #38, #65 - #68)
28	2400152	1	Handle, Adjustable	65	4600011	1	Handle Housing
29	2900253	2	Shoulder Screw, 3/8" Dia. x 3/8"	66	2900052	1	Capscrew, Hex Hd., 1/4"-20 x 1-1/4"
30	4600007	1	Mast, 30" Combo	67	4600012	1	Feed Handle
	4600034	1	Mast, 42" Combo	68	2400155	2	Knob, Tapered
31	2900122	2	Capscrew, Soc. Hd., 1/4"-20 x 1/2"	69	4600003	1	Motor Mount Clamp (60mm Bore)
32	4600013	1	Handle Plate	70	2400151	1	Handle, Adjustable with Stud
33	4600014	1	Handle Pin	71	4600029	1	Motor Mount Assembly (Includes #34, #72 - #78)
34	2900088	6	Capscrew, Soc. Hd., 1/4"-20 x 1"	72	4600020	1	Carriage Adapter Plate
35	2400145	1	Mast Handle, Plastic	73	4600021	1	Motor Mount Plate
36	4600010	1	Depth Gauge	74	2900251	2	Capscrew, Flat Hd., 3/8"-16 x 1-3/4"
37	2900392	1	Capscrew, Hex Hd., 1/4"-20 x 1-3/4"	75	2400163	2	Knurled Nut, 3/8"-16
38	2400153	2	Knob, 1/4"-20 T-Handle	76	4645006	2	Key, 3/8" Sq. x 4" Long
39	4600042	1	Mast, 30" Anchor/Swivel	77	2900089	4	Capscrew, Soc. Hd., 1/4"-28 x 1"
	4600047	1	Mast, 42" Anchor/Swivel	78	2900404	4	Lock Washer, 1/4" High Collar
				79	4600045	1	Motor Mount Spacer (For Stair Rig with Weka Motor Only)