



M-2 PARTS LIST

Diagram Number	Part No.	Qty. Req.	Description	Diagram Number	Part No.	Qty. Req.	Description
1	4641002	1	Mast, 2-7/8" sq. x 42" (Includes #2, #3)	39	4241105	1	Small Anchor Base Assembly (Includes #12, #19, #21 - #27, #40, #41)
	4641068	1	Angle Mast, 2-7/8" sq. x 42" (Includes #2, #3)		4641071	1	Small Angle Anchor Base Assembly (Includes #12, #19, #21, #27 - #32, #40, #41)
2	2400170	1	Gear Rack Only, 32"				
3	4641076	1	Mast Top with Pins	40	4641004	1	Small Anchor Base Only
	2900207	4	(Dowel Pin Only)		4641072	1	Small Angle Anchor Base Only
4	4641001	1	Ceiling Jack	41	2900100	4	Setscrew, Sq. Hd., 5/8"-11 x 4"
5	4241060	1	Combination Base Assembly (Includes #6 - #27)	42	4241063	1	Large Anchor Base Assembly (Includes #13, #19, #25, #43 - #46) 46)
	4641070	1	Angle Combination Base Assembly (Includes #6 - #21, #27 - #32)	43	4641005	1	Large Anchor Base Only (Web Base)
				44	2900105	2	Capscrew, Hex Hd., 1/2"-13 x 2-3/4"
6	4641025	1	Combination Base Only	45	4641006	2	Wheel Bushing
	4641075	1	Angle Combination Base Only	46	2900104	4	Setscrew, Sq. Hd., 5/8"-11 x 6"
7	4641024	1	Vacuum Gasket	47	4641035	1	Carriage Assembly (Includes #48 - #75)
8	2900081	4	Setscrew, Sq. Hd., 5/8"-11 x 3"	48	4641017	1	Carriage Housing
9	4645022	1	Vacuum Platform	49	4641013	1	Carriage Plate
10	2900087	4	Capscrew, Soc. Hd., #10-32 x 5/8"	50	2900103	8	Capscrew, Soc. Hd., 5/16"-18 x 1"
11	2900016	4	Flat Washer, #10 USS	51	4641015	1	Spoke Handle Assembly (Includes #52 - #54)
12	2900086	3	Capscrew, Hex Hd., 1/2"-13 x 1"	52	4641016	4	Spoke Handle
13	2900127	1	Flat Washer, 1/2" USS (4 req'd for #42)	53	4641019	1	Handle Housing
				54	2900124	5	Capscrew, Soc. Hd., 3/8"-16 x 1-3/4"
14	4600046	1	Slot Cap Assembly (Includes #15 - #18)	55	4647124	1	Pinion Gear Assembly (Includes #56 - #60)
15	4600004	1	Slot Cap	56	2400006	1	Bronze Bearing, 1" I.D. x 1-1/4" O.D. x 7/8"
16	2400003	1	Slot Cap Gasket	57	4641022	1	Pinion Gear
17	2400130	1	Slot Cap Knob	58	2400005	1	Bronze Bearing, 5/8" I.D. x 7/8" O.D. x 3/4"
18	2400169	1	Knob Gasket	59	2900101	5	Setscrew, Soc. Hd., 1/4"-20 x 3/8"
19	2900146	1	Capscrew, Hex Hd., 5/8"-11 x 4"	60	2900056	1	Setscrew, Soc. Hd., 1/4"-20 x 1/4"
20	2900099	1	Capscrew, Hex Hd., 5/8"-11 x 3-1/2"	61	2900078	1	Carriage Lock, 1/2"-13
21	2900256	1	Jam Nut, 5/8"-11	62	4641011	1	Brass Shim and Screw Assembly (Includes #63 - #68)
22	4645046	1	Wheel Assembly (Includes #23 - #26)				
23	2900085	4	Cotter Pin, 3/32" x 1"	63	4641020	2	Shim, 1/8" x 2-1/2" x 9"
24	2900128	4	Flat Washer, 5/8" USS	64	2900102	8	Capscrew, Flat Hd. Brass, 1/4"-20 x 1/2"
25	2400004	2	Wheel, 6"	65	4641018	1	Shim, 1/8" x 2-1/2" x 10"
26	4645033	1	Wheel Mount Bracket	66	2900074	4	Capscrew, Flat Hd. Brass, 1/4"-20 x 5/8"
27	2900084	2	Lock Washer, 1/2" Split	67	4641012	2	Shim, 1/8" x 5/8" x 9"
28	4645078	1	Angle Wheel Assembly (Includes #23 - #25, #29, #30)	68	2900075	4	Capscrew, Flat Hd. Brass, 1/4"-20 x 1"
				69	2900077	4	Setscrew, Soc. Hd., 1/4"-20 x 7/8"
29	4645064	1	Angle Wheel Mount Bracket	70	4641009	1	Motor Mount Assembly (Includes #54, #71 - #75)
30	4645071	1	Wheel Axle	71	4641042	1	Motor Mount Plate
31	2900097	1	Capscrew, Hex Hd., 1"- 8 x 4-3/4"	72	4641010	1	Key, 1/2" Sq. x 4"
32	2900098	1	Jam Nut, 1"-8	73	2900089	4	Capscrew, Soc. Hd., 1/4"-28 x 1" (For DeWalt Motors)
33	4641077	1	Angle Brace Assembly (Includes #34 - #38)	74	2900088	4	Capscrew, Soc. Hd., 1/4"-20 x 1" (For Milwaukee Motors)
34	4645063	1	Lower Brace				
35	4645061	1	Upper Brace	75	4645006	1	Key, 3/8" Sq. x 4"
36	2900095	1	L-Bolt, 5/16"-18	76	4648033	1	Weka Motor Mount Assembly (Includes #54, #72, #77 - #79)
37	4641069	1	Mast Bracket				
38	2900103	1	Capscrew, Soc. Hd., 5/16"-18 x 1"	77	4648034	1	Weka Motor Mount Plate
				78	2900161	4	Capscrew, Soc. Hd., M8 x 25mm
				79	2900263	1	Key, 10mm x 8mm x 100mm